



NOTE:

1. MODIFY PURCHASED PART AS SHOWN
2. ELECTROPOLISH PER TS P410103-00054



REVISIONS			
SYM	CHANGE DESCRIPTION	BY	CHKD DATE
01	NOTE #2 WAS P410103-00001 AG		4/4/94

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE IN INCHES TOLERANCES DECIMALS .X - .1 - .25 .XX - .02 .XXX - .005 ANGULAR SURFACE ROUGHNESS 125 REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX. SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46.1 DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5 DO NOT SCALE DRAWING				
LOG NUMBER A17712		THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY		
DRAWN BY RH PIECH	DATE 8AP93	GP LEADER	DATE	TITLE ADVANCED PHOTON SOURCE EXPERIMENTAL FACILITIES TECHNICAL COMPONENTS INSERTION DEVICE FLANGE, Ø.5 HALF NIPPLE
CHECKED BY		PROJECT MGR		
DESIGNER		APPROVED/RELEASED		
RESPONSIBLE ENGINEER				
MATERIAL MDC 401004, THRU HOLES		SCALE 1:1	SIZE C	DRAWING NUMBER P410103-100301-01
		SHEET 1 of 1		